

Work Order ID 53078

Page 1

October 22, 2009 3:48:39 PM

Item ID: D3033-1

Accept



Setup Start



Revision ID: A1

Stop



Item Name: Seat Track

Start Date: 21/10/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 04/11/2009 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: *PL*Date: *09/10/22*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3033	Rev A1

100



BAND SAW

0.00

Bandsaw

Memo

0.00

Jeaspa Bandsaw

1-Cut D3033-144 extrusion to length per D3033-1 detail of dwg D3033. Ensure cut is started at correct place per drwg. Batch: *30209* 02-Deburr*-7Mf**09/11/09**4X*

110



QC5- Inspect part completeness to step on W/O

0.00

⇒ Solu|ns

QC

Memo

0.00

Quality Control

120



Chemical Conversion Coat per QSI005 4.1

0.00

=7Mf 09/11/09

HandFinish

Memo

0.00

Hand Finishing

4X

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Page 2

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



QC3- Inspect Part Finish

0.00

91/19

4x50

QC

Memo

0.00

Quality Control

140



Identify as per dwg & Stock Location:

0.00

81/19

4a 59

Packaging

Memo

0.00

Packaging

150



QC21- Final Inspection - Work Order Release

0.00

09/11/19 JF

QC

Memo

0.00

Quality Control

10/09/11-19

Picklist Print

Page 1

October 22, 2009 3:48:43 PM

Work Order ID: 53078



Parent Item: D3033-1RevA1



Parent Item Name: Seat Track

Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3033-144RevA1		Manufactured	No			100	Each	17.6700	6.3579			

Seat Track

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	17.67	
30209	14.73	
30887	2.94	

Mh 09/11/19

6.3579

SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO.

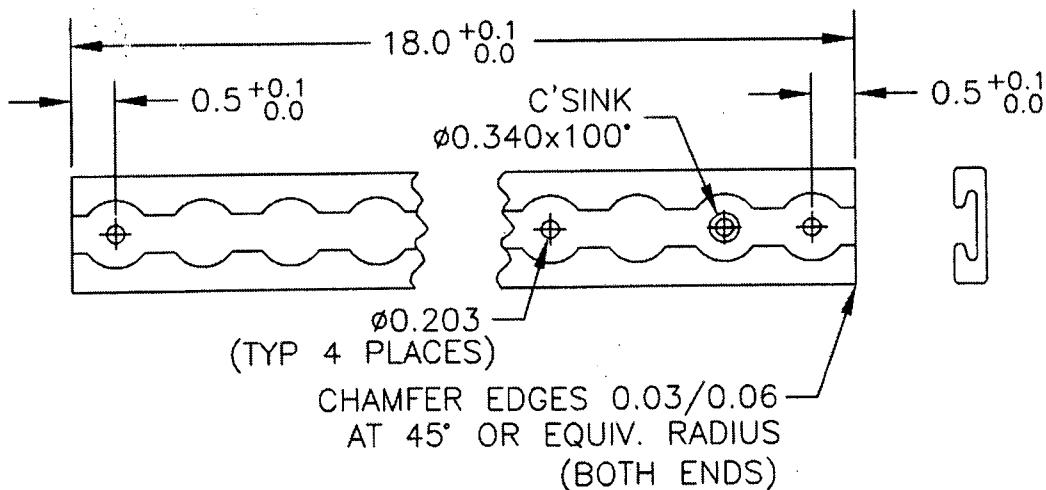
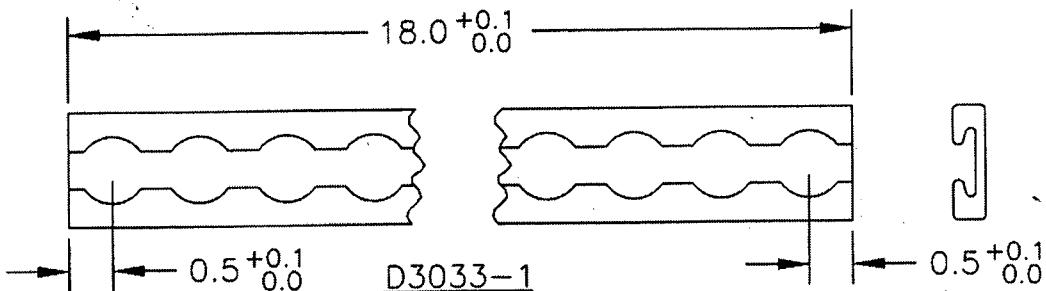
53079 **DART**

BD 09-04-22



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
		D3033	SHEET 1 OF 1
DATE		TITLE	SCALE
01.05.18		SEAT TRACK	1:2
A	01.05.18	NEW ISSUE	
AI	03.08.25	NOTE 1 MODIFIED	

SPECIFICATION CONTROL DRAWING



(CAN MAKE FROM D3033-1)

D3033-1 & D3033-3

1) MAKE FROM: ANCRA, P/N 40456-11-144
OR BROWNLINE, P/N 20276-144-0-0

D3033-144

AI

- 2) DESCRIPTION: MEDIUM DUTY SEAT TRACK
- 3) FINISH: ACID ETCH & ALODINE PER DART QSI 005 4.1
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
01.05.30

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